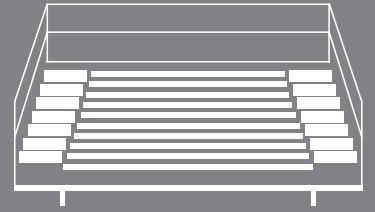


# ALL STAR BLEACHERS®

Spectator Seating Solutions



**QuickShip bleachers and team benches are ready to ship within 5 working days!**

### How is this done?

We manufacture in bulk and store products at distribution centers across the country.

### What does this mean for you?

Bleachers and team benches will ship in rugged packing material within 5 working days of your order. They will arrive with all the material and hardware needed to assemble. All bleachers and team benches are pre-drilled and pre-welded. All you need are basic tools!



[www.allstarbleachers.com](http://www.allstarbleachers.com)



# Bleachers

## What are Low Rise Bleachers?

The first row seat height is under 12" with a 6" rise. The 12" wide anodized seat boards do not require aisles. The top seat height is under 30" and does not require guardrail to meet building and safety codes.

## Low Rise Bleachers - 3 Row and 4 Row

Low Rise Bleachers are available in 3 and 4 rows without a guard rail system. The aluminum frames have a 6" rise and accommodate 12" seat boards.

3 Row



4 Row



## Low Rise Bleachers - 5 Row

Five row, low rise bleachers feature an aluminum frame with guard rail systems in chain link or vertical picket rail with a 6" rise and 12" seat boards. *Low Rise Bleachers have single footboards with a single riser on the last row and do not have aisles.*

5 Row



## 8" Rise Bleachers - 5 Row

Five row bleachers feature an aisle with handrail and guard rail systems in both chain link and vertical picket rail. The aluminum frame is designed with a 8" rise and accommodates 10" seat boards. *Double footboards and a single riser are featured on all rows with double risers on the last row.*



## 3 Row Bleacher - without guard rail system

Old Item Number	New Item Number	Seats	Length	Height	Depth
6A3S7.5	<b>A6A3S7.5</b>	15	7.5'	24"	5'
6A3S15	<b>A6A3S15</b>	30	15'	24"	5'
6A3S21	<b>A6A3S21</b>	42	21'	24"	5'
<b>NEW SIZE!</b>	<b>A6A3S24</b>	48	24'	24"	5'
6A3S27	<b>A6A3S27</b>	54	27'	24"	5'

## 4 Row Bleacher - without guard rail system

Old Item Number	New Item Number	Seats	Length	Height	Depth
6A4S15	<b>A6A4S15</b>	40	15'	30"	7'
6A4S21	<b>A6A4S21</b>	56	21'	30"	7'
<b>NEW SIZE!</b>	<b>A6A4S24</b>	64	24'	30"	7'
6A4S27	<b>A6A4S27</b>	72	27'	30"	7'

## 5 Row Bleacher - 6" rise - with chain link guard rail system

Old Item Number	New Item Number	Seats	Length	Height	Depth
6A5S15C	<b>A6A5S15</b>	50	15'	6'11"	9'6"
6A5S21C	<b>A6A5S21</b>	70	21'	6'11"	9'6"
<b>NEW SIZE!</b>	<b>A6A5S24</b>	80	24'	6'11"	9'6"
6A5S27C	<b>A6A5S27</b>	90	27'	6'11"	9'6"

## 5 Row Bleacher - 6" rise - with vertical picket rail system

<b>NEW ITEM!</b>	<b>A6A5S15V</b>	50	15'	6'11"	9'6"
<b>NEW ITEM!</b>	<b>A6A5S21V</b>	70	21'	6'11"	9'6"
<b>NEW ITEM!</b>	<b>A6A5S24V</b>	80	24'	6'11"	9'6"
<b>NEW ITEM!</b>	<b>A6A5S27V</b>	90	27'	6'11"	9'6"

**Note:** Bleachers do not include recommended standard wedge anchors. Features a 1 year warranty against material defects & workmanship.

## 5 Row Bleacher - 8" rise - with chain link guard rail system

Old Item Number	New Item Number	Seats	Length	Height	Depth
A5D15CEA	<b>AA5D15</b>	42	15' w/ end aisle	8'	9'5"
A5D21CA	<b>AA5D21</b>	58	21' w/ off-center aisle	8'	9'5"
<b>NEW SIZE!</b>	<b>AA5D24</b>	68	24' w/ off-center aisle	8'	9'5"
A5D27CA	<b>AA5D27</b>	78	27' w/ off-center aisle	8'	9'5"

## 5 Row Bleacher - 8" rise - with vertical picket rail system

<b>NEW ITEM!</b>	<b>AA5D15V</b>	42	15' w/ end aisle	8'	9'5"
<b>NEW ITEM!</b>	<b>AA5D21V</b>	58	21' w/ off-center aisle	8'	9'5"
<b>NEW ITEM!</b>	<b>AA5D24V</b>	68	24' w/ off-center aisle	8'	9'5"
<b>NEW ITEM!</b>	<b>AA5D27V</b>	78	27' w/ off-center aisle	8'	9'5"

**Note:** Bleachers do not include recommended standard wedge anchors. Features a 1 year warranty against material defects & workmanship.

## What are "Code Bleachers"? - All Bleachers meet IBC 2009 Safety Codes

Code bleachers meet the design, performance and size specification of the IBC 2009 Safety Codes. This means that they can be installed in most municipalities without additional engineering or construction permitting.

# Bleacher Accessories

## Tip-n-Roll Kit - 3 and 4 Row Bleachers

Easily move your bleachers from one venue to the next with a Tip-n-Roll Kit. These kits can be attached to 3 or 4 Row Bleachers in standard lengths of 7.5' (3 Row only), 15', 21', 24' and 27'. The kit includes 4" non-marring (NoMar) castors and skids to protect your flooring system.

### Tip-n-Roll Kit



### Tip-n-Roll Kit - 3 and 4 Row

Old Item Number	New Item Number	Bleacher Length
TNR7.5	<b>ATNR-7.5</b>	7.5'
TNR15	<b>ATNR-15</b>	15'
TNR21	<b>ATNR-21</b>	21'
<b>NEW SIZE!</b>	<b>ATNR-24</b>	24'
TNR27	<b>ATNR-27</b>	27'

Tip-n-Roll Kits ship from all distribution center locations.

## Tow Kit - 5 Row Bleachers

Tow your bleachers to various fields with a Tow Kit. These kits can be attached to 5 Row Bleachers in standard lengths of 15', 21', 24' and 27'. The kit includes a tow bar hitch and two wheels with removable axles.



### Tow Kit



### Tow Kit - 5 Row 6" rise

Old Item Number	New Item Number	Bleacher Length
TK615	<b>ATK6-15</b>	15'
TK621	<b>ATK6-21</b>	21'
<b>NEW SIZE!</b>	<b>ATK6-24</b>	24'
TK627	<b>ATK6-27</b>	27'

### Tow Kit - 5 Row 8" rise

Old Item Number	New Item Number	Bleacher Length
TK815	<b>ATK8-15</b>	15'
TK821	<b>ATK8-21</b>	21'
<b>NEW SIZE!</b>	<b>ATK8-24</b>	24'
TK827	<b>ATK8-27</b>	27'

Note: Tow Kits are not intended for use on streets or highways. Tow Kits ship from Hamilton, NC and Salt Lake City, UT only.

## Mudsill and Wedge Anchor Kit

Add extra security and stability to bleachers by adding mudsills which will prevent bleachers from sinking into the soft surface. Wedge anchors fasten bleachers and team benches to the earth to help deter from theft and tipping.

### Wedge Anchor Kit

Old Item Number	New Item Number	Bleacher Length
WA7.5	<b>AWAK-7.5</b>	7.5'
WA15	<b>AWAK-15</b>	15'
WA21	<b>AWAK-21</b>	21'
<b>NEW SIZE!</b>	<b>AWAK-24</b>	24'
WA27	<b>AWAK-27</b>	27'

### Mudsill Kit

Old Item Number	New Item Number	Bleacher Length
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#### 3 Row Bleachers

MS37.5	<b>AMS3-7.5</b>	7.5'
MS315	<b>AMS3-15</b>	15'
MS321	<b>AMS3-21</b>	21'
<b>NEW SIZE!</b>	<b>AMS3-24</b>	24'
MS327	<b>AMS3-27</b>	27'

#### 4 Row Bleachers

MS415	<b>AMS4-15</b>	15'
MS421	<b>AMS4-21</b>	21'
<b>NEW SIZE!</b>	<b>AMS4-24</b>	24'
MS427	<b>AMS4-27</b>	27'

#### 5 Row Bleachers

MS515	<b>AMS5-15</b>	15'
MS521	<b>AMS5-21</b>	21'
<b>NEW SIZE!</b>	<b>AMS5-24</b>	24'
MS527	<b>AMS5-27</b>	27'

Wedge Anchor and Mudsill Kits ship from Hamilton, NC and Salt Lake City, UT only.



# Bleacher 101

## Divisions 13 Specifications

Standard Code Bleachers can often be found in Divisions 13 Architectural Specifications in the following formats:

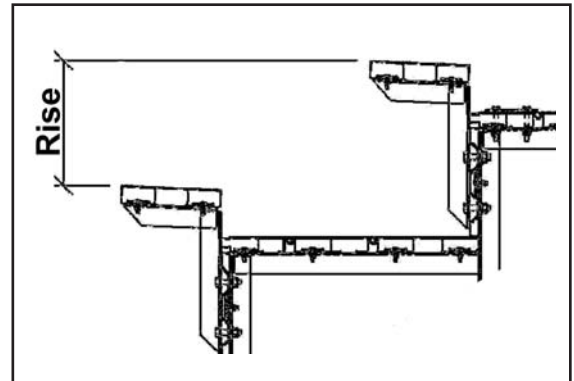
- CSI Divisions – MasterFormat 1995
  - Grandstands and Bleachers – 13125
- CSI Divisions – MasterFormat 2004
  - Grandstands and Bleachers – 13 34 16
- CSI Divisions – MasterFormat 2010
  - Grandstands and Bleachers – 13 34 16
    - ◆ Grandstands – 13 34 16.13
    - ◆ Bleachers – 13 34 16.53



## Rise

Bleacher row heights are typically referred to by row height or rise. The rise of a bleacher is the measurement from the top of one seat board to the top of the next seat board.

All Star Bleachers meet code with a 6” rise combined with the use of 12” seat boards. All Star Bleachers with an 8” rise will feature 10” seat boards with an aisle and double foot boards on all rows, which also meet the most current safety codes.



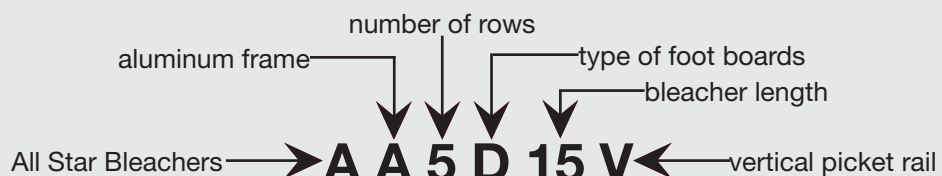
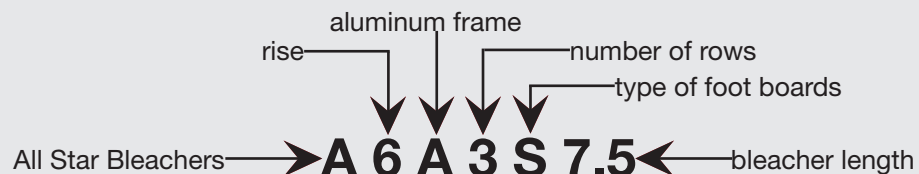
## Non-elevated Bleachers

Non-elevated Bleachers are designed so that those seated on the first row place their feet on the ground. All Star Standard Code Bleachers are all non-elevated.



## Item Numbers

All Star Bleachers part numbers are easily interpreted and will indicate the size bleacher, team bench or accessory.



# Team Benches

## Team Benches

The *Standard Team Bench* is constructed of a 10" flat aluminum bench seat. The *Comfort Team Bench* features a 10" flat aluminum bench seat with a 7" contoured backrest. The *Deluxe Team Bench* manufactured with a 12" contoured aluminum seat with a 7" contoured backrest. All team benches bolt to a surface mount frame and include wedge anchors.

Standard Team Bench					
Old Item Number	New Item Number	Seats	Length	Height	Depth
SSBA15	<b>ASSBA-15</b>	10	15'	17"	10"
SSBA21	<b>ASSBA-21</b>	14	21'	17"	10"
Comfort Team Bench					
CSBA15	<b>ACSBA-15</b>	10	15'	30.5"	16"
CSBA21	<b>ACSBA-21</b>	14	21'	30.5"	16"
Deluxe Team Bench					
DSBA15	<b>ADSBA-15</b>	10	15'	30.5"	16"
DSBA21	<b>ADSBA-21</b>	14	21'	30.5"	16"

**Standard**



**Comfort**



**Deluxe**



## Parts and Accessories

Replacement parts and accessories are available and can be sold separately as add-ons to new or existing products or as replacement parts. Parts and accessories ship from our manufacturing facility in Hamilton, North Carolina.

- Aluminum Plank
  - 10" flat plank
  - 12" flat and contoured plank
- End Caps
- Tie Down Assemblies
- Standard Black Step Nosing
- Backrest
- Aluminum Frames
- Chain Link & Vertical Picket Guard Rail Systems
- Standard Handrails





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